

1                   **HEAD OF A POWER RATCHET TOOL**

2    **BACKGROUND OF THE INVENTION**

3    1. Field of the Invention

4                 The present invention relates to a head, and more particularly to a head  
5    of a power ratchet tool and that has a reinforced structure with a capability of  
6    bearing a large torque to keep the head from deformation while the power  
7    ratchet tool is in operation.

8    2. Description of Related Art

9                 With reference to Fig. 4, a conventional power ratchet tool (60), such as  
10   pneumatic ratchet tool or electrical ratchet tool comprises a handle (62), a head  
11   (66) and a ratchet mechanism (64). The head (66) is mounted on one end of the  
12   handle (62). The ratchet mechanism (64) is mounted in the handle (62) and the  
13   head (66) and is connected to a power source through a hose. The ratchet  
14   mechanism (64) has a stub (642) extending out from the head (66) and adapted  
15   for fitting with a sleeve. With such a power ratchet tool (60), the sleeve will be  
16   driven to rotate by the transmission of the ratchet mechanism (64) to tighten or  
17   loosen a fastener with a torque provided by the ratchet mechanism.

18                 To assemble the ratchet mechanism (64) into the head (62), a mouth (662)  
19   and through holes (664) are defined in the head (66). However, the head must  
20   bear a large torque provided by the ratchet mechanism, but the arrangements of  
21   the mouth (662) and through holes (664) will reduce the structural strength of the  
22   head (66). The head (66) is easily damaged or deformed, as shown in Fig. 5 when  
23   the large torque occurs during the operation of the power ratchet tool (60), such  
24   that the useful life of the conventional power ratchet tool (60) is decreased.

1           U.S Patent 4,201,099, entitled “Hydraulic Wrench” to Junkers shows a  
2        housing portion with a mouth covered with a metal cover. To assemble a ratchet  
3        mechanism into the head, a mouth with a large width is necessary. The housing  
4        portion of the ‘099 Patent is also not durable due to the arrangement of the mouth.  
5        In addition, with the arrangement of the mouth having a large width, a dust cover  
6        is a necessary element to keep any dust or dirt from entering into head from the  
7        mouth. Therefore, the structure of the head is complex, and the dust cover cannot  
8        provide any assistance to the structural strength of the head.

9           U.S. Patent 4,086,829, entitled “ Speed Handle Ratchet” to Hudgins  
10      shows a ratchet that has a head with a side portion. The side portion is an integral  
11      structure surrounding the head. However, the ratchet of the ‘829 Patent is a  
12      manual tool, not a power tool. The structure of the head of the ‘829 Patent cannot  
13      be applied to a power tool.

14           U.S. Patent 6,330,842, entitled “Compact Head Power Driven Ratchet  
15      Tool” to Brun shows a ratchet tool that has a head with a sidewall. The sidewall  
16      is an integral structure surrounding the head. However, the ratchet of the ‘842  
17      Patent is a manual tool, not a power tool. The structure of the head of the ‘842  
18      Patent cannot be applied to a power tool. In addition, to assemble ratchet  
19      mechanism into the head with integrally surrounding sidewalls, a through hole  
20      with a large area must be defined respective in the top and bottom of the head.  
21      The structural strength of the head is reduced due to the arrangement of the  
22      through holes. In addition, two dust covers are attached to the head to close the  
23      through hole and are necessary, but the dust covers cannot provide any  
24      assistance to the structural strength of the head.

1 To overcome the shortcomings, the present invention tends to provide a  
2 head of a power ratchet tool to mitigate or obviate the aforementioned problems.

3 **SUMMARY OF THE INVENTION**

4 The main objective of the invention is to provide a head for a power  
5 ratchet tool and that has an enhanced structural strength. The head has a head  
6 portion and a connecting portion. The head portion is adapted for receiving the  
7 ratchet mechanism and has a front end, a rear end, a top, a bottom, a periphery, an  
8 inner space, a mouth, two side walls and an opening. The inner space is defined  
9 between the top and the bottom to receive the ratchet mechanism of the power  
10 ratchet tool. The mouth is defined in the front end and communicates with the  
11 inner space to define the side walls between the top and the bottom. The opening  
12 is defined in the bottom and communicates with the inner space for a stub of the  
13 ratchet mechanism extending out from the opening. The connecting portion is  
14 connected to the rear end of the head portion for being attached to the handle of  
15 the power ratchet tool. With the arrangement of the side walls, the structural  
16 strength of the head is improved, and the useful life of the head is prolonged.

17 Other objects, advantages and novel features of the invention will  
18 become more apparent from the following detailed description when taken in  
19 conjunction with the accompanying drawings.

20 **BRIEF DESCRIPTION OF THE DRAWINGS**

21 Fig. 1 is a perspective view of a head for a power ratchet tool in  
22 accordance with the present invention;

23 Fig. 2 is an exploded perspective view of the head in Fig. 1;

24 Fig. 3 is a side plan view in partial cross section of the head in Fig. 1;

1           Fig. 4 is a perspective view of a conventional power ratchet tool with a  
2   conventional head in accordance with the prior art; and

3           Fig. 5 is a perspective view of a deformed conventional head in Fig. 4.

4   **DETAILED DESCRIPTION OF PREFERRED EMBODIMENT**

5           With reference to Figs. 1 to 3, a head for a power ratchet tool in  
6   accordance with the present invention comprises a head portion (10), a  
7   connecting portion (20) and an optional dust cover (30). The head portion (10)  
8   and the connecting portion (20) can be integrally formed together to a single  
9   piece. In an alternative embodiment, the head portion (10) and the connecting  
10   portion (20) can be two separate parts and be combined together by means of  
11   screwing, welding or any possible way in the art. The head portion (10) has a  
12   front end, a rear end, a top, a bottom, a periphery, an inner space (12), a mouth  
13   (14), two side walls (15), an opening (16) and two optional slots (18). The inner  
14   space (12) is defined in the head portion (10) between the top and the bottom to  
15   receive a ratchet mechanism (40) of the power ratchet tool. The mouth (14) is  
16   defined in the front end and communicates with the inner space (12) to define the  
17   side walls (15) between the top and the bottom. In a preferable embodiment, the  
18   mouth (14) has a length smaller than half of the length of the periphery of the  
19   head portion (10). The opening (16) is defined in the bottom and communicates  
20   with the inner space (12) for a stub of the ratchet mechanism (40) extending out  
21   from the opening (16). The optional slots (18) are defined respectively in the side  
22   walls (15) and are near the mouth (14).

23           The connecting portion (20) is connected to the rear end of the head  
24   portion (10) and is adapted for being attached to a handle of the power ratchet

1 tool. The connecting portion (20) optionally has an outer thread (22) for  
2 screwing with the handle of the ratchet tool.

3 The optional dust cover (30) is attached to the head portion (10) to close  
4 the mouth (14) in the head portion (10). In an optional embodiment, the front end  
5 of the head portion (10) is curved to make the mouth (14) curved, and the dust  
6 cover (30) is also curved to fit with the curved mouth (14) in the front end of the  
7 head portion (10). The dust cover (30) has two ends and two hooks (32)  
8 protruding respectively from the ends to engage respectively with the slots (18)  
9 defined in the side walls (15), such that the dust cover (30) is securely attached to  
10 the head portion (10) with the engagements of the hooks (32) and slots (18).

11 With such a head, because two the side walls (15) are formed on the head  
12 portion (10) of the head, the structural strength of the head will be enhanced.

13 With the reinforced structure of the head, the head can bear a large torque  
14 provided by the ratchet mechanism while the power ratchet tool is in operation.  
15 The head is not easily deformed by the torque occurring during the operation of  
16 the power ratchet tool, so the useful life of the head and the ratchet mechanism is  
17 prolonged. In addition, the head in accordance with the present invention can fit  
18 with a power ratchet tool with a large output torque, the use of the head is  
19 versatile.

20 Even though numerous characteristics and advantages of the present  
21 invention have been set forth in the foregoing description, together with details  
22 of the structure and function of the invention, the disclosure is illustrative only,  
23 and changes may be made in detail, especially in matters of shape, size, and  
24 arrangement of parts within the principles of the invention to the full extent

- 1 indicated by the broad general meaning of the terms in which the appended
- 2 claims are expressed.